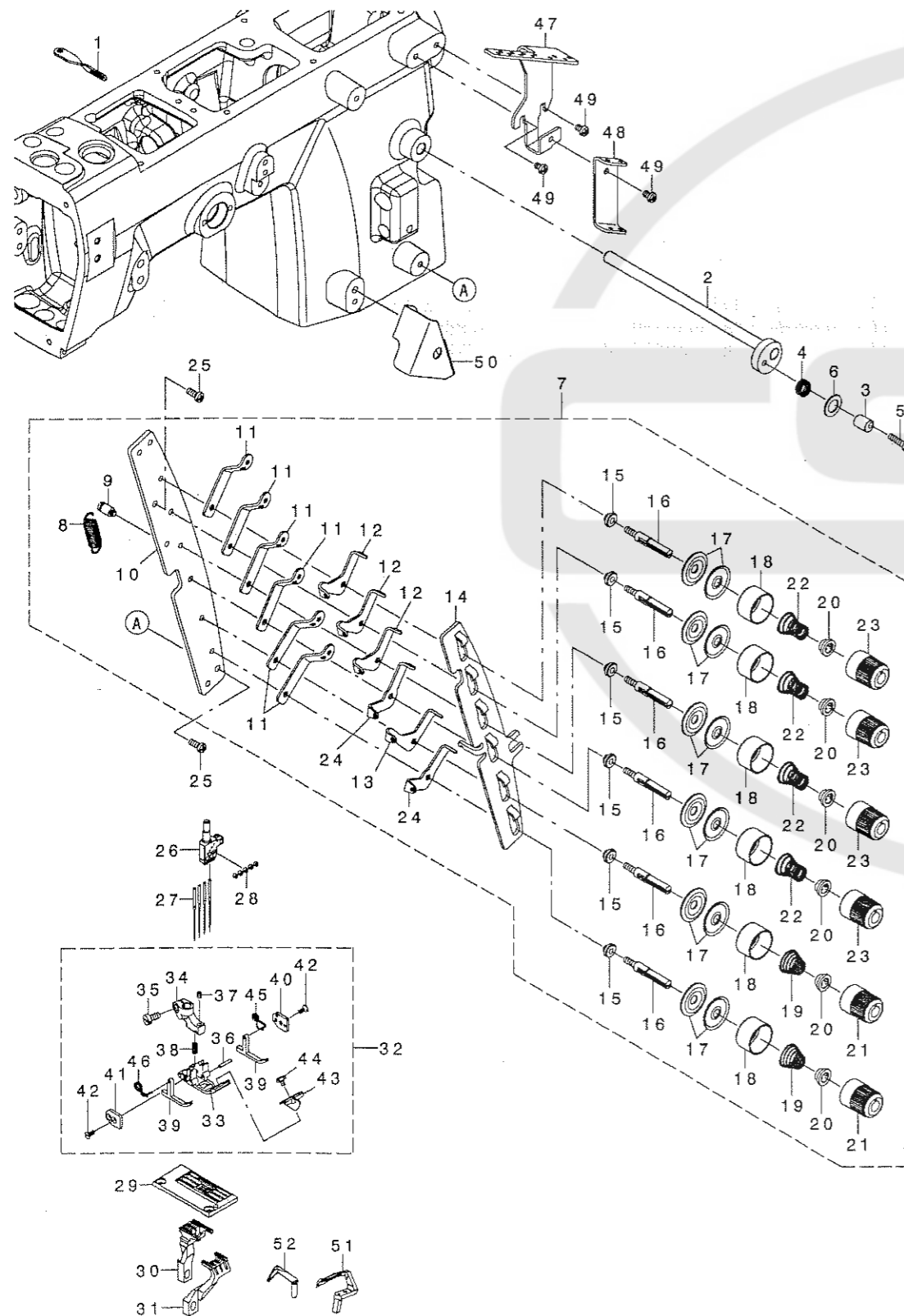


High-speed, 4-needle, Flat-bed Coverstitch Machine

MF-7724-U10-D60

PARTS LIST

40051678
No.1477-00

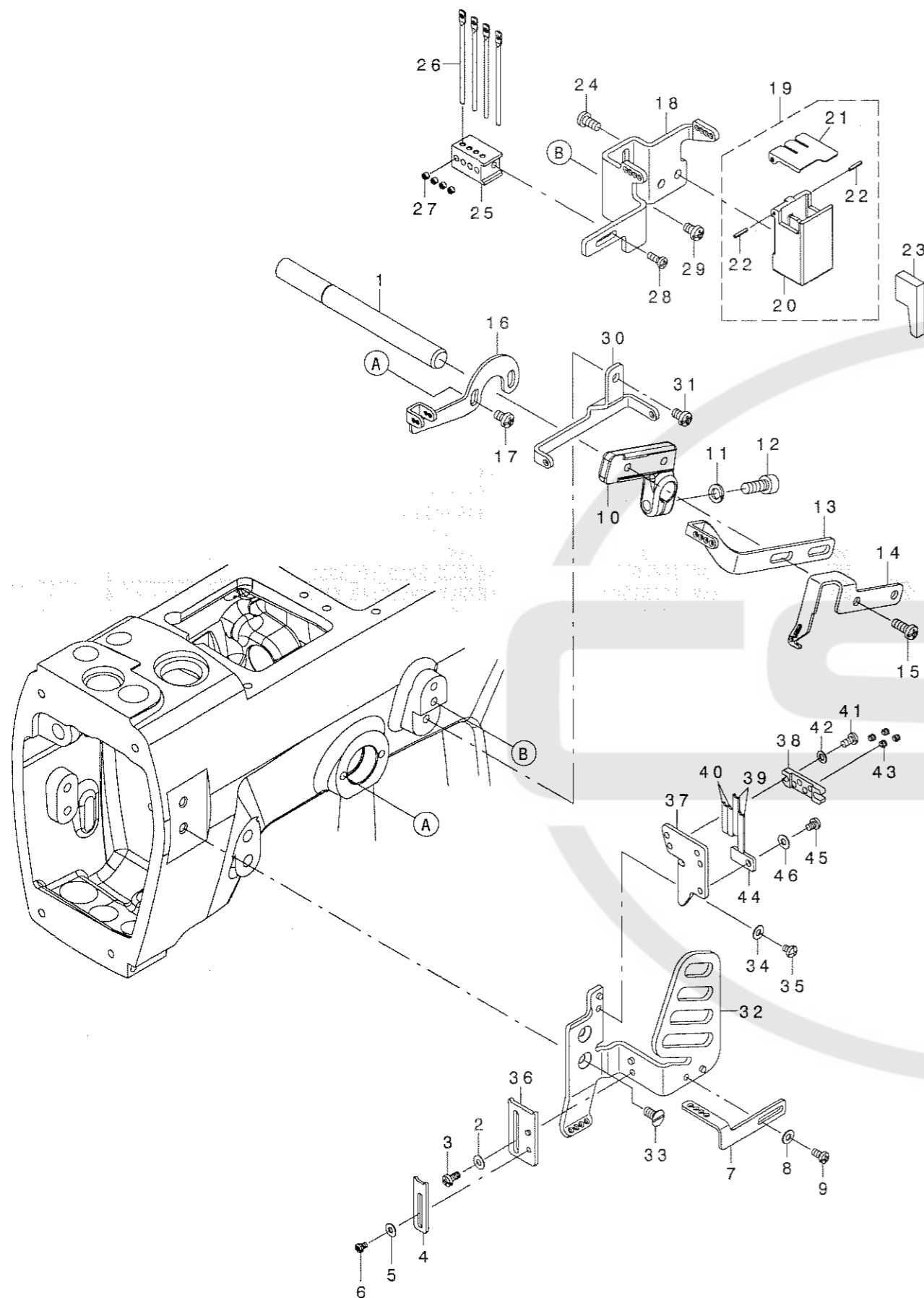


REF. NO.	NOTE	PART NO.	DESCRIPTION	Qty
①		400-52932	NEEDLE BAR EYELET	1
②		133-41359	ASSY PULL OFF LEVER	1
③		133-41409	TENS RELEASE ADJ ECC	1
④		133-41508	SPRING	1
⑤		SM-4041655-SP	SCREW M4 L=16	1
⑥		WP-0961046-SC	WASHER	1
⑦		400-40066	THREAD TENSION ASSY	1
⑧		B2008-372-000	THREAD TENSION SPRING	(1)
⑨		133-40302	SHOULDER SCREW	(1)
⑩		400-40094	TENSION POST SUPPORT	(1)
⑪	17	133-40609	THREAD LEAD IN GUIDE	(6)
⑫	17	133-41607	TENSION DISC EYELET 2	(3)
⑬		133-40500	TENSION DISC EYELET	(1)
⑭		400-40093	TENSION_DISK_SEPARATOR	(1)
⑮	17	133-40708	SPACER	(6)
⑯		400-42362	TENSION POST	(6)
⑰	21	131-38201	THREAD TENSION DISK	(12)
⑱		400-42366	THREAD TENSION DISK PRESSER	(6)
⑲		B3121-804-000	TENSION SPRING	(2)
⑳		400-42365	SPRING BUSHING	(6)
㉑		400-42363	KNOB	(2)
㉒	17	131-40504	TENSION SPRING	(4)
㉓		400-42364	KNOB GREEN	(4)
㉔		400-43776	TENSION_DISK_EYELET_3	(2)
㉕		SM-4041055-SP	SCREW	2
㉖		400-49609	NEEDLE HEAD 60 ASSY	1
㉗		MSM-101B1000	NEEDLE SMX1014B #10S	4
㉘	17	SM-8030350-TP	SCREW	5
㉙		400-49382	THROAT PLATE	1
㉚		133-53701	MAIN FEED DOG	1
㉛		133-57603	DIFF FEED DOG	1
㉜		400-49394	PRESSER FOOT ASSY	1
㉝		400-49383	PRESSER FOOT BOTTOM	(1)
㉞		133-75506	PRESSER FOOT HINGE	(1)
㉟		SM-6040800-SP	SCREW	(1)
㊱		133-75209	PIVOT PIN	(1)
㊲		SM-8030412-TP	SCREW	(1)
㊳		133-77106	SPRING	(1)
㊴		133-75100	P_F_YIELDING_SECTION	(2)
㊵		133-75704	GUIDE_PLATE_R	(1)
㊶		133-75605	GUIDE_PLATE_L	(1)
㊷		SM-1850600-SP	SCREW	(4)
㊸		133-76900	PRESSER FOOT GUIDE	(1)
㊹		133-77007	SCREW	(1)
㊺		133-75407	SPRING_R	(1)
㊻		133-75308	SPRING_L	(1)
㊼		400-34355	THREAD GUIDE PLATE	1
㊽		133-40104	THREAD GUIDE	1
㊾		SM-4040655-SP	SCREW M4 L=6	3
㊿		400-56782	THREAD COVER	1
①		400-51448	LOOPER MF7724-D60	1
②		400-52924	REAR NDL GUARD	1

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REF. NO.	NOTE	PART NO.	DESCRIPTION	Qty
1		133-24306	SHAFT	1
2		WP-0320501-SC	WASHER M3	1
3		SM-4030655-SP	SCREW	1
4		133-27002	THD STRIKE OFF PLATE R	1
5		WP-0280501-SC	WASHER M2.6	1
6		SM-4850455-SP	SCREW	1
7		400-34359	THREAD GUIDE	1
8		WP-0320501-SC	WASHER M3	1
9		SM-4030655-SP	SCREW	1
10		133-24702	HOLDER TAKE UP EYELET	1
11		WS-0510002-KN	SPRING WASHER	1
12		SM-6051402-TP	SCREW M5X0.8 L=14	1
13		400-34360	NDL THREAD TAKE UP	1
14		133-24900	UP LPR THREAD TAKE UP	1
15		SM-4041055-SP	SCREW	2
16		400-52929	THREAD GUIDE	1
17		SM-4040655-SP	SCREW M4 L=6	2
18		400-34356	THREAD TENSION GUIDE	1
19		400-34742	SILICON OIL TANK ASSY	1
20		400-34366	TANK	(1)
21		B9213-850-000	SILICONE OIL TANK COVER, UPPER	(1)
22		PS-0150082-KH	SPRING PIN	(2)
23		B9214-850-000	HEAT REMOVING FELT	1
24		ST-4040851-SN	TAPPING SCREW M4X8	2
25		400-34358	HOLDER	1
26	1/4寸六角	303-91601	NEEDLE THREAD EYELET	4
27	1/4寸六角	SM-8030350-TP	SCREW	4
28		SM-4030855-SN	SCREW M3 L=8.0	1
29		SM-4040655-SP	SCREW M4 L=6	2
30		133-25402	THREAD GUIDE	1
31		SM-4040655-SP	SCREW M4 L=6	1
32		400-34354	COVER	1
33		SM-1040800-SP	SCREW	2
34		WP-0320501-SC	WASHER M3	1
35		SM-4030455-SP	SCREW	1
36		133-25600	THD STRIKE OFF PLATE	1
37		400-52928	NDL THD STRIKE OFF	1
38		400-52926	GUIDE BRACKET	1
39		400-52925	NDL THD STRIKE OFF PLATE	2
40		400-52927	NDL THD STRIKE OFF PLATE M	2
41		SM-4030655-SP	SCREW	2
42		WP-0320500-SC	WASHER M3	2
43		SM-8030350-TP	SCREW	4
44		400-56758	NDL THD STRIKE OFF	1
45		SM-4030455-SP	SCREW	1
46		WP-0320501-SC	WASHER M3	1

NOTE ALL PARTS NOT MENTIONED IN THIS PARTS LIST ARE SAME AS THOSE OF MODEL MF-7700. OTHER PARTS LIST RELATED TO THIS MODEL. *MF-7700 SERIES(NO.1402 PARTS NO.40022741)

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